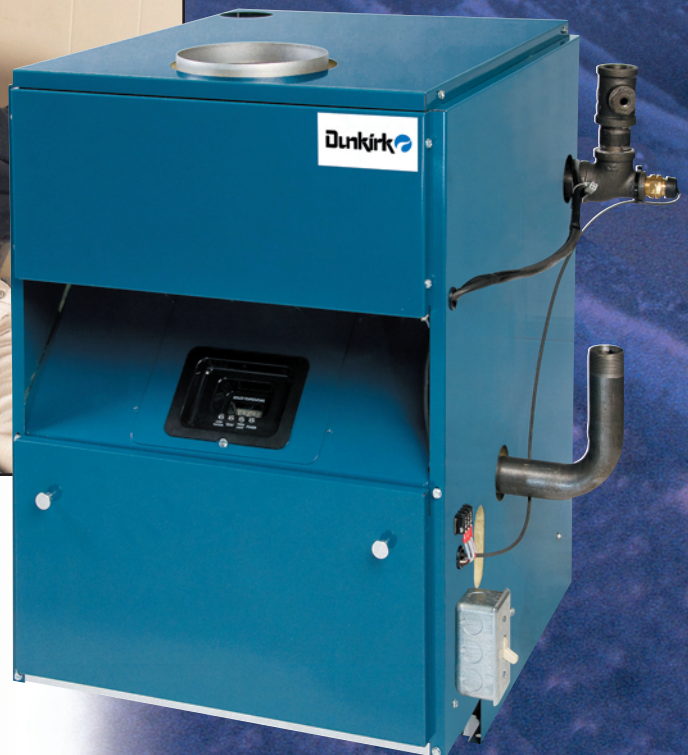


PLYMOUTH XTREME XL

QUALITY COMFORT - ADDED PEACE OF MIND

- *The New Generation PWXL featuring combination Aquastat and LWCO in one factory installed control*
- *Meets LWCO code requirements where applicable for broader application flexibility*



Dunkirk®
America's Hottest Boiler Value!

An ISO 9001-2000 Certified Company

PLYMOUTH XTREME XL

NATURAL OR PROPANE GAS-FIRED WATER BOILERS

- **Efficiency as high as 81.6%**

The Plymouth Xtreme XL Boiler by Dunkirk offers the best combination of heating comfort, efficiency, reliability... and affordability, making it one of America's Hottest Boiler Values.

Heating Efficiency

With its high efficiency, a Plymouth Xtreme XL boiler is an outstanding choice for performance and low operating cost.

Electronic Ignition

(Option) Pilot is lit automatically and stays lit only when needed, eliminating fuel waste.

Integral Draft Diverter

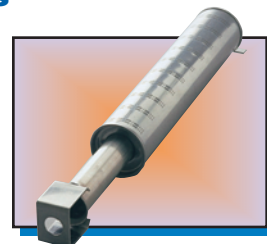
Dunkirk utilizes built-in draft diverter technology that is factory designed to protect against carbon monoxide back drafts. Unlike competitor's diverters erected in-field, Dunkirk eliminates any installation guesswork to ensure your family's safety.

Combined Aquastat & Low Water Cut Off Control

The new generation PWXL features a factory installed combination Aquastat and Low Water Cut Off. A large LED display constantly monitors water temperature and features 4 status lights for Power, High Limit, T-Stat and Low Water. The control is easily accessible allowing quick adjustments to both the High and Low limit differentials.

Titanium Burners

Dunkirk's exclusive high-tech titanium composite burners resist corrosion and oxidation while withstanding more heat than conventional stainless steel or aluminized burners. They provide superior strength and longevity and are backed by a full 3-year warranty, triple the industry standard.



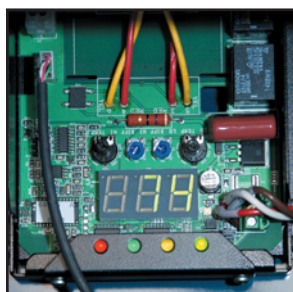
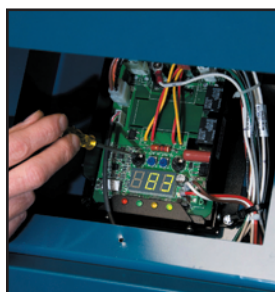
Cast Iron Sections & Push Nipples

Dunkirk utilizes cast iron to construct the boiler's heat exchanger to provide heat transfer, reliability and strength. Since like materials expand and contract in the same proportion during heating and cooling, cast iron push nipples and sections produce stronger, more water-tight seals than steel push nipples or rubber gaskets.



Easy Installation/Easy Service

With the combination Aquastat/LWCO control, no additional piping or wiring is required to add a LWCO, and no programming is required to set up the boiler. Just turn the dials and watch the LED display the setting. Status lights constantly monitor the boiler water temperature for quick, easy diagnostics. There is also a convenient low voltage terminal strip and boiler service switch.



Dunkirk Quality

Since 1928, American-made Dunkirk Boilers have been leading the industry in value and reliability with innovative designs and premium quality components. Assured performance has placed Dunkirk quality at the top in trusted reliability (99.91%*). Every gas boiler we manufacture is test fired prior to shipment. This boiler is certified by CSA in the United States and Canada; heat exchangers by ASME; and efficiency ratings by the Hydronics Institute.



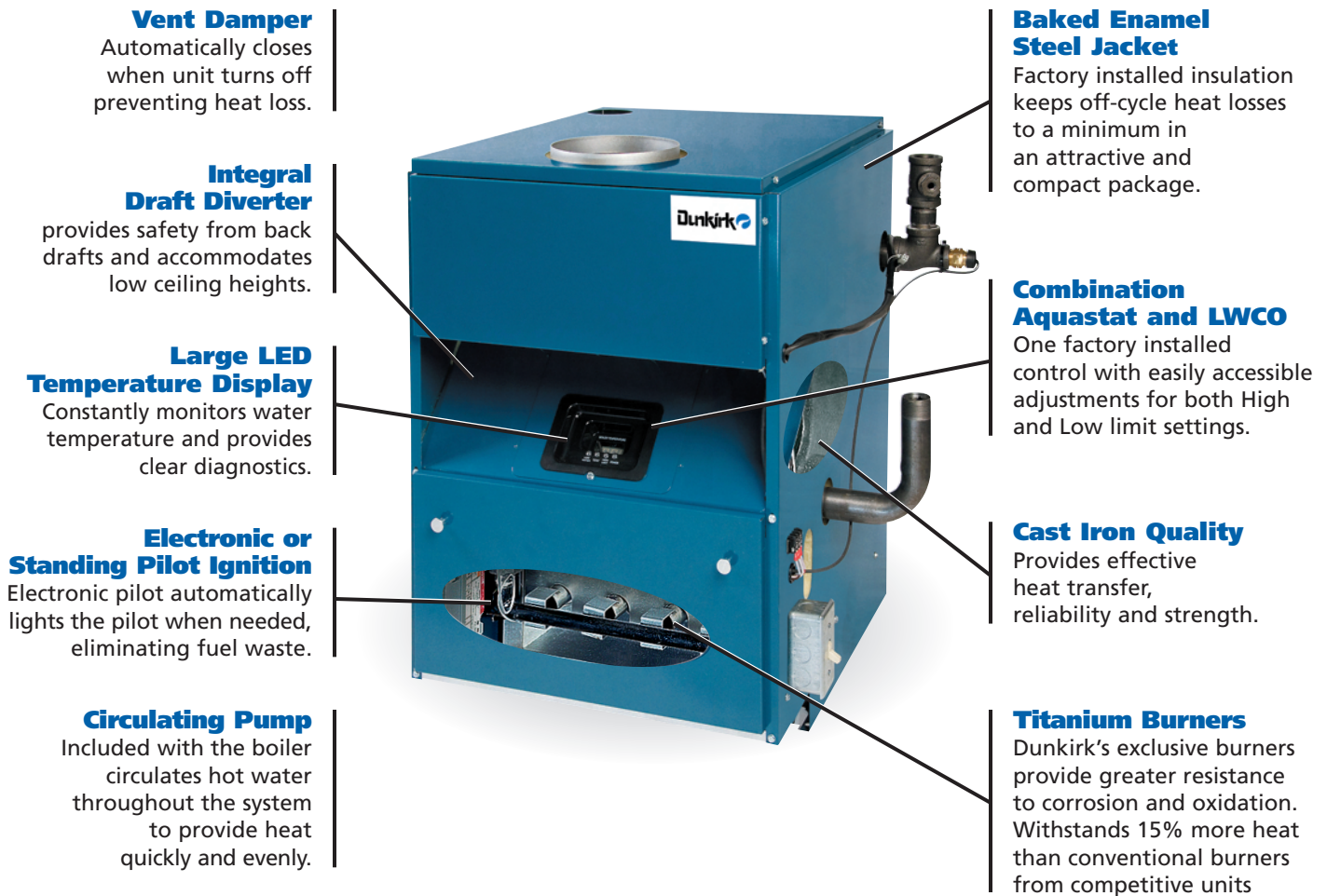
Strongest Warranty in the Industry

Dunkirk backs all of its residential cast iron water boilers with a full twenty year warranty covering the entire heat exchanger. Most competitor's warranties cover heat exchanger sections only and most are pro-rated making the homeowner financially responsible.



* Data on file - Dunkirk Boiler

FEATURES & BENEFITS



Vent Damper

Automatically closes when unit turns off preventing heat loss.

Integral Draft Diverter

provides safety from back drafts and accommodates low ceiling heights.

Large LED Temperature Display

Constantly monitors water temperature and provides clear diagnostics.

Electronic or Standing Pilot Ignition

Electronic pilot automatically lights the pilot when needed, eliminating fuel waste.

Circulating Pump

Included with the boiler circulates hot water throughout the system to provide heat quickly and evenly.

Baked Enamel Steel Jacket

Factory installed insulation keeps off-cycle heat losses to a minimum in an attractive and compact package.

Combination Aquastat and LWCO

One factory installed control with easily accessible adjustments for both High and Low limit settings.

Cast Iron Quality

Provides effective heat transfer, reliability and strength.

Titanium Burners

Dunkirk's exclusive burners provide greater resistance to corrosion and oxidation. Withstands 15% more heat than conventional burners from competitive units

PLYMOUTH XTREME XL STANDARD EQUIPMENT

- Assembled boiler with insulated jacket, factory crated
- Integral draft diverter — built into jacket
- Combination high limit control, circulator relay and LWCO
- Flame rollout safety shutoff (fuse link) and manual, reset blocked vent safety shutoff, with spare fuse link included.
- Combination pressure/temperature gauge (packed separately)
- 1 1/4" circulator pump
- 3/4" boiler drain valve
- 30 lb. ASME relief valve
- 24 volt transformer
- Service Switch (power on/off)
- Vent damper
- Completely installed and wired gas control system with burners and manifold, consisting of:
 - Titanium composite burners
 - Automatic redundant combination gas valve, 24 volt

Electronic Ignition Only

- Combination pilot burner/ electrode/flame sensor

Standing Pilot Only

- Pilot burner and thermocouple

OPTIONAL EQUIPMENT

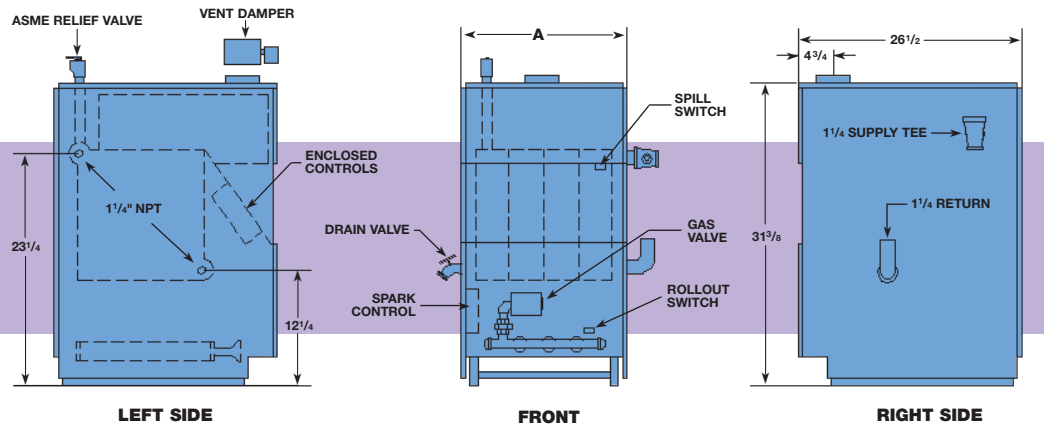
- Propane gas-fired boilers
- Propane-fired conversion kit
- Combustible floor plate — 14614031 for 3-6 section; 14614032 for 7-9 section
- Fill-Trol #110 for 3-6 Sections
- Fill-Trol #111 for 6-9 Sections

Height Dimensions:

To Supply (B)
Xtreme XL 23³/₄"

To Jacket Top (C)
Xtreme XL 31³/₈" *

DESIGN CERTIFIED FOR
NATURAL & PROPANE GASES



Plymouth Xtreme XL GAS-FIRED HOT-WATER BOILERS

RATINGS & CAPACITIES

BOILER MODEL NUMBER		NUMBER OF SECTIONS	† NATURAL GAS & PROPANE GAS			DIMENSIONS (INCHES)		A.F.U.E.	
INTERMITTENT IGNITION WITH VENT DAMPER	STANDING PILOT WITH VENT DAMPER		AGA INPUT MBH**	HEATING CAPACITY MBH**	NET I=B=R RATING MBH**	FLUE DIAMETER	"A" WIDTH	INTERMITTENT IGNITION WITH VENT DAMPER	STANDING PILOT WITH VENT DAMPER
PWXL-3E	PWXL-3V	3	70	57	50	5	11 ¹ / ₄	81.6	80.4
PWXL-4E	PWXL-4V	4	105	85	74	6	14 ¹ / ₂	81.5	80.4
PWXL-5E	PWXL-5V	5	140	113	98	6	17 ³ / ₄	81.3	80.3
PWXL-6E	PWXL-6V	6	175	142	123	7	21	81.1	80.2
PWXL-7E	PWXL-7V	7	210	170	148	7	24 ¹ / ₄	81.0	80.1
PWXL-8E	PWXL-8V	8	245	198	172	7	27 ¹ / ₂	80.8	80.0
PWXL-9E	PWXL-9V	9	280	226	197	7	30 ³ / ₄	80.7	80.0

* Add 5-1/2" to height for Vent Damper
** MBH = 1,000 Btuh
Btuh = British Thermal Unit Per Hour

† For Altitudes above 2,000 ft. ratings should be reduced at the rate of 4% for each 1,000 ft. above sea level. Canada only - Boilers may be used at high altitude by using a certified field conversion kit, resulting in a 10% derate. In Canada, PWX Series boilers firing propane gas are not allowed to use vent dampers. Heating Capacity is based on D.O.E. (Department of Energy) test procedure.

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- The ratings marked Net I=B=R Ratings indicate the amount of remaining heat input that can be used to heat the radiation or terminal units. The Net I=B=R Ratings shown are based on an allowance of 1.15 in accordance with the factors shown in the I=B=R Code as published by The Hydronics Institute.
- Selection of boiler size should be based upon Net I=B=R Rating being equal to or greater than the calculated heat loss of the building.
- Consult manufacturer before selecting a boiler for installations having unusual piping and pick-up requirements.

- These boilers may be installed on combustible flooring when placed on combustible floor plate.
- These gas-fired boilers are sectional cast iron boilers design certified by CSA in the U.S. and Canada (Series 2 only) for use with natural gas and propane gas. They are constructed and hydrostatically tested for a maximum working pressure of 50 psi in accordance with A.S.M.E. (American Society of Mechanical Engineers) Boiler And Pressure Vessel Code Section IV standards for cast iron heating boilers. They are capacity rated in accordance with the code of The Hydronic Institute.

DUNKIRK QUALITY HEATING. AMERICA'S HOTTEST BOILER VALUE! Dunkirk hydronic boilers lead the industry in value, with premium quality design and componentry. In fact, some of the most respected "brand name" boilers are produced by Dunkirk. These major manufacturers selected Dunkirk hydronic boilers for the same basic reasons you should: superb quality and unmatched value. Just compare our quality to cost ratio, and your boiler choice will become perfectly clear.

Specifications and dimensions are subject to change without notice.
Made in America by American Craftsmen.



Since 1928. America's Hottest Boiler Value.



An ISO 9001-2000 Certified Company

85 MIDDLE RD DUNKIRK, NY 14048
716/366-5500 FAX 716/366-1209
e-mail: heating@dunkirk.com
web site: www.dunkirk.com

USA Contractor Assistance:
800-325-5479

